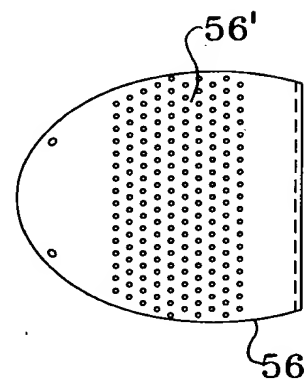
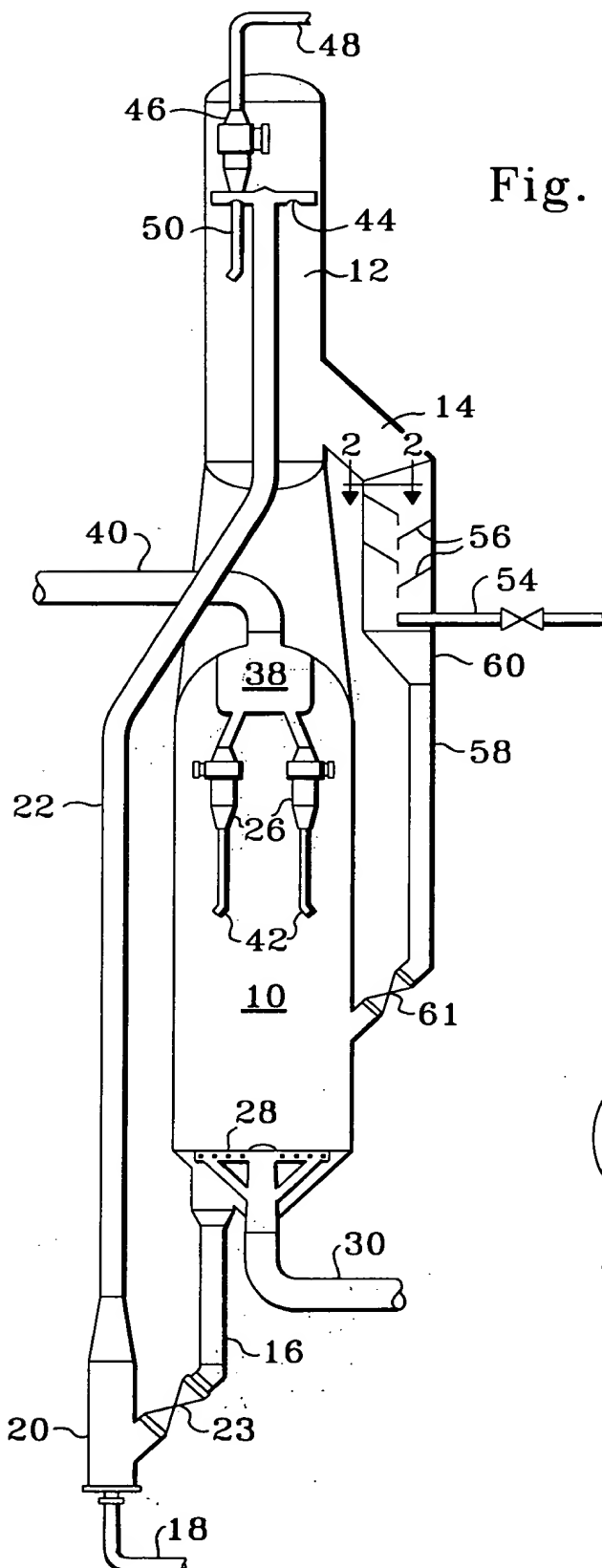


1/5



2/5

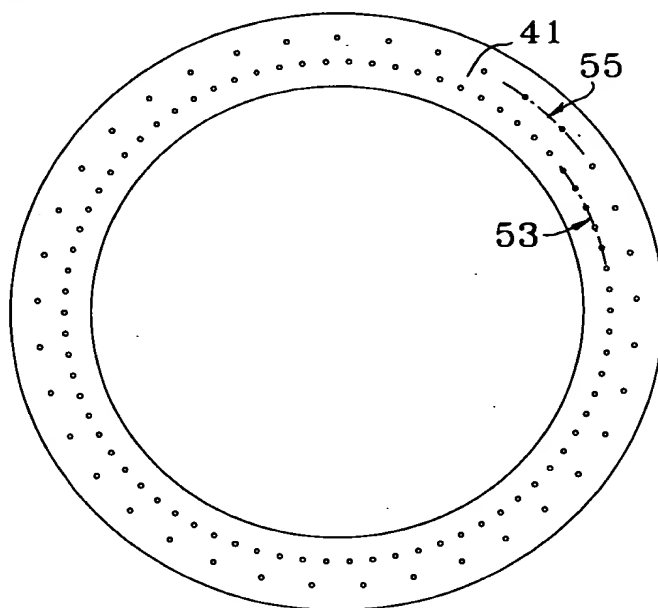


Fig. 4

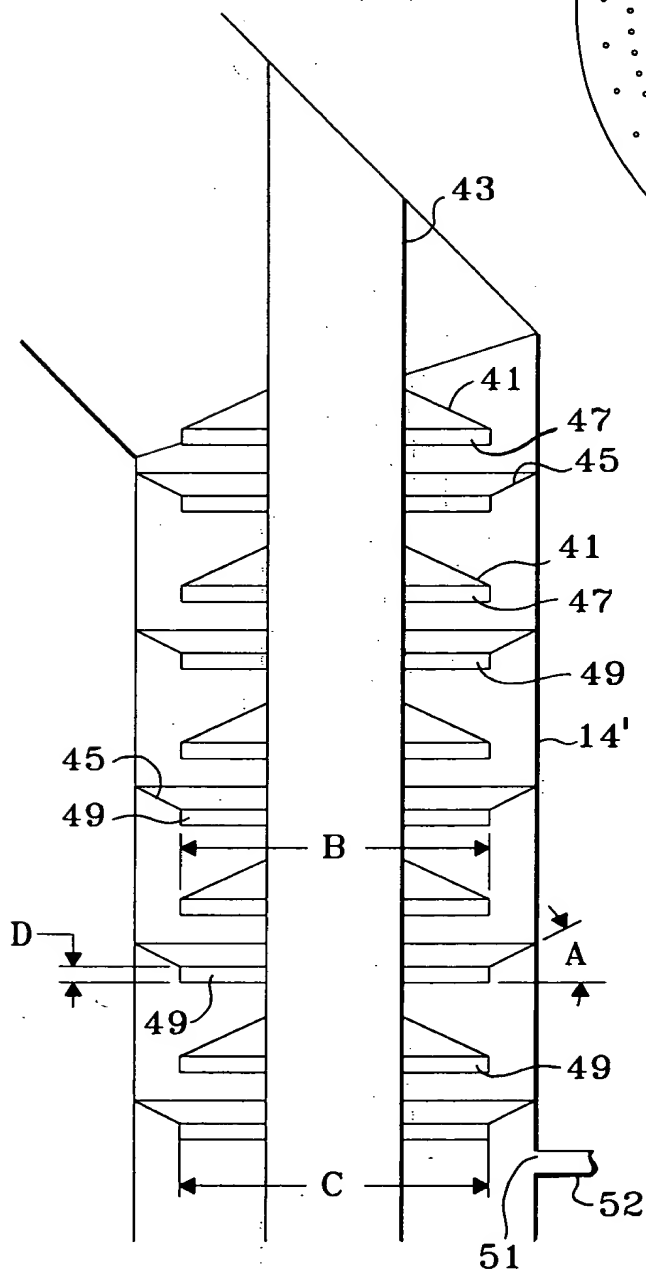


Fig. 3

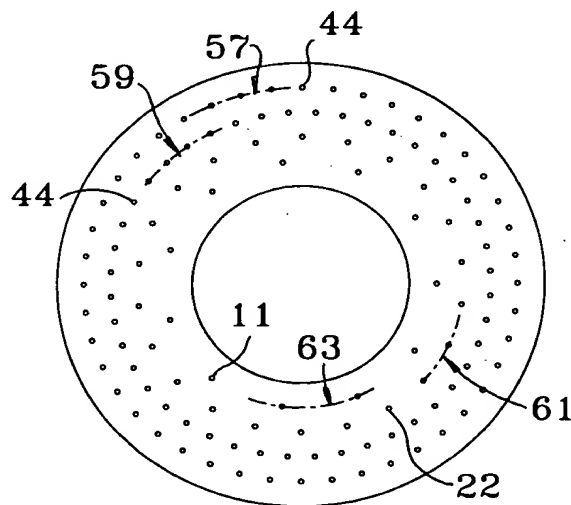
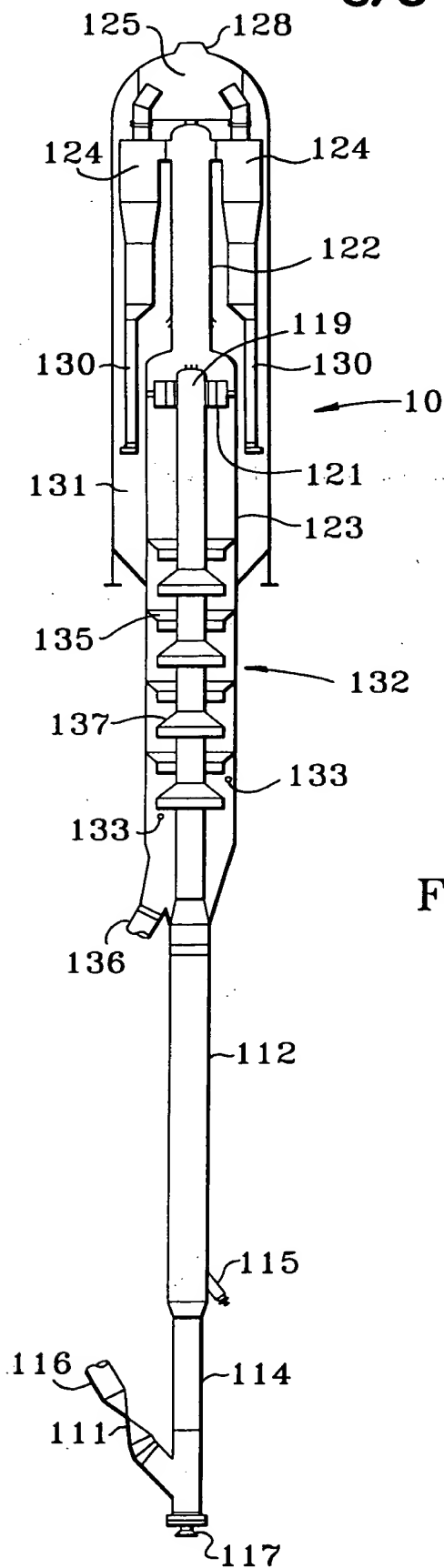


Fig. 5

3/5



4/5

Fig. 7

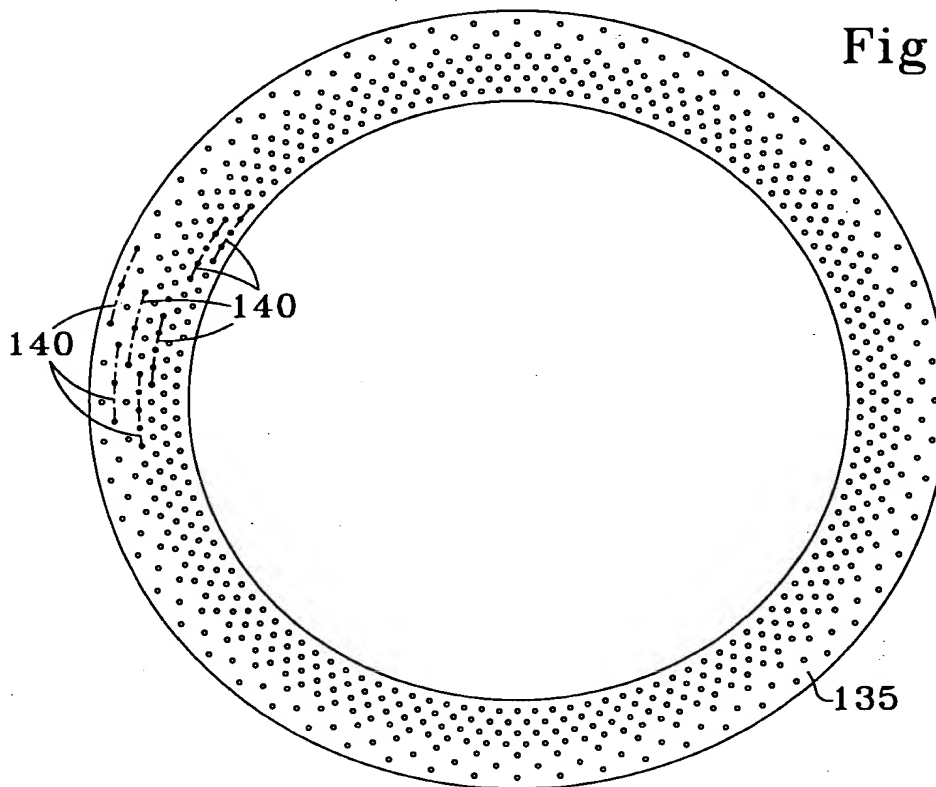
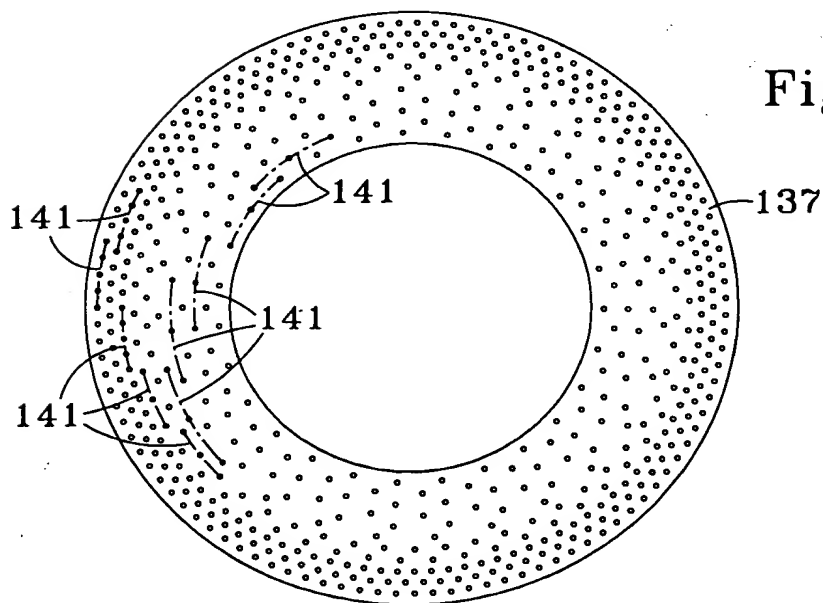


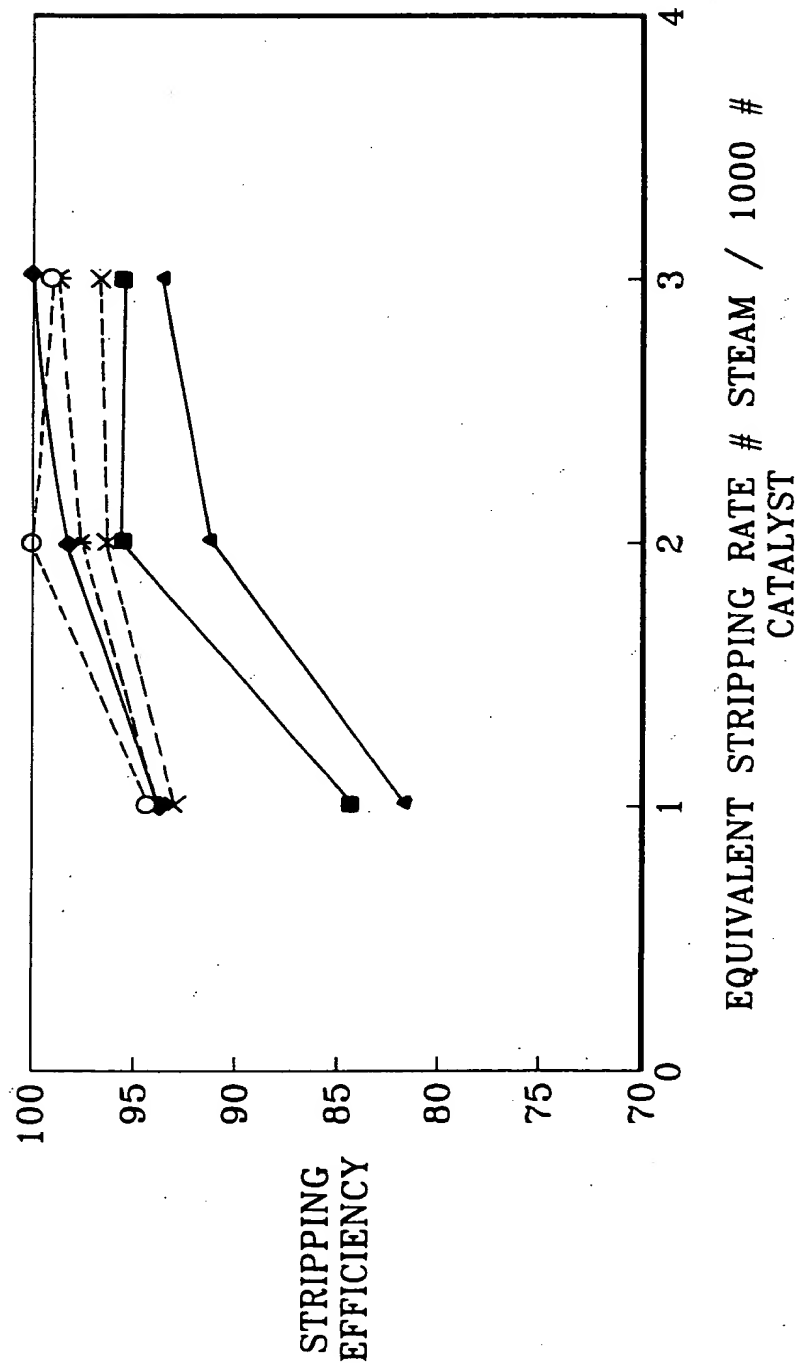
Fig. 8



5/5

Fig. 9

CONVENTIONAL TRAY vs MODIFIED TRAY at
 30, 60 and 90,000 #/hr-ft



—●— CONVEN. 30
 —■— CONVEN. 60
 —●— CONVEN. 90
 - - - * - - - MODIFIED 30
 - - - * - - - MODIFIED 60
 - - - O - - - MODIFIED 90